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RB T101544
Job Sheet 182505



Part No: RB T101544

Job Qty: 2 ea

Part Name: Adapter Set



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 8/27/18

Job Tracking No:

Due Date: 8/27/18

Created By: Logan David

Type: SOLD

Description: "Switch W/O" ---- re-identify
Remove Rev PO

Note: DWG RB T101544 Rev.2 IPP Rev. A 18.06.08 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	8/27/18	8/27/18	0.00	0.00	Start Up Small Fab-2		
120	QC	2 pcs	8/27/18	8/27/18	0.00	0.00	QC5		
130	Packaging	2 pcs	8/27/18	8/27/18	0.00	0.00	Packaging3-1		
140	QC21-FG	2 Ea	8/27/18	8/27/18	0.00	0.00	QC21		

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RB T101544-PO	Adapter Set	2 Ea (1 ea)	90-Start up Operation	5102104

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	RB T101544	2	2	0

Part Specifications

Specifications could not be found.

Plex 8/29/18 10:32 AM dart.logan.david

DART
AEROSPACE

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Container No: S106384



Part: RS T101544

Job No: 182505

Serial No/Batch: S106384

Revision: 2

Inspector:

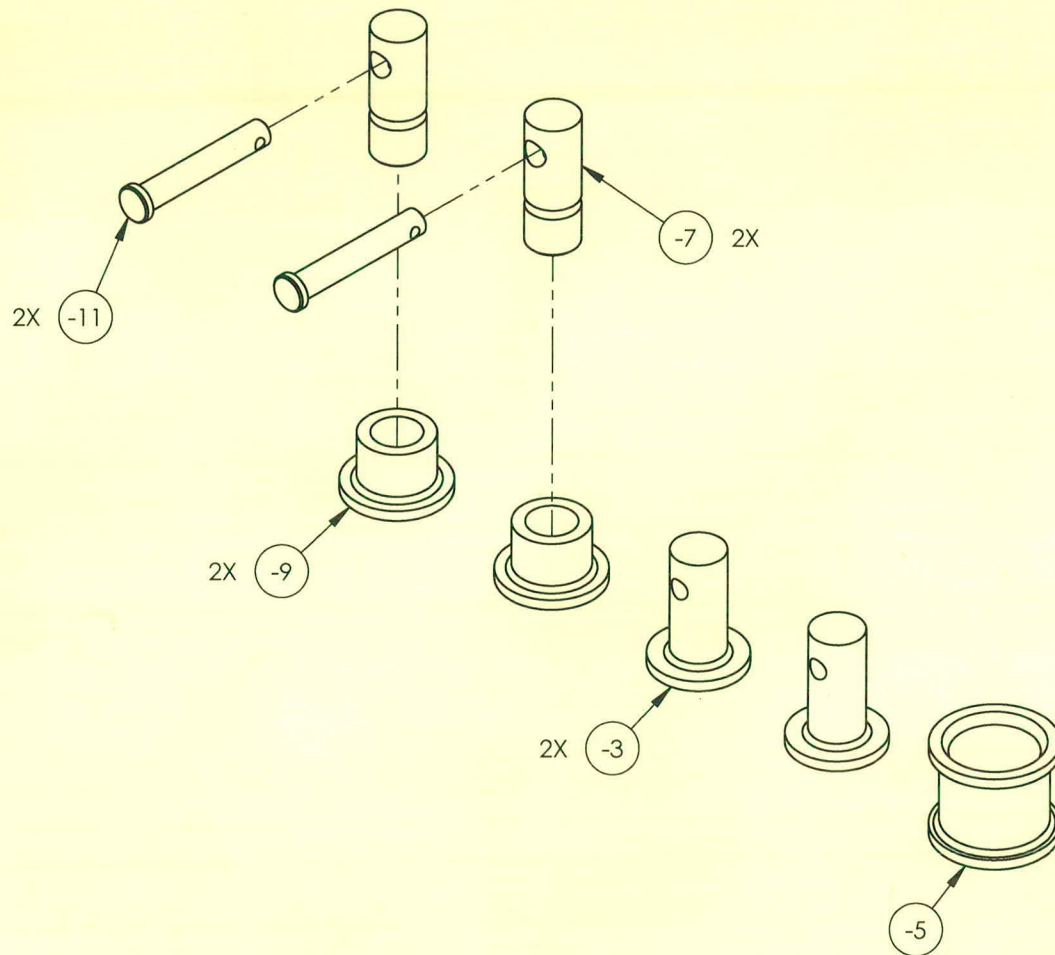
Exp Date:

Instructions:

Date: 08/29/18

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
1		REDRAWN FROM ORIGINAL TATTERED REV A DRAWING.	12/5/2013	CFS
2	15-0338	-3, -5, -7, -9 CH'D MATERIAL CALL OUT WAS 302 IS 302/303. -3 CH'D THREAD CALL OUT WAS 1/4-28 UNF-3B Ψ .75 IS 1/4-28 UNF-2B Ψ .75. -7 CH'D THREAD CALL OUT WAS 5/8-18 UNF-3A IS 5/8-18 UNF-2A, WAS 1/4-28 UNF-3B Ψ .75 IS 1/4-28 UNF-2B Ψ .75. -9 CH'D DIM WAS $\emptyset$.256-.251 THRU ALL IS $\emptyset$.256-.251 Ψ $\emptyset$.31 X 90°, CH'D THREAD CALL OUT WAS 5/8-18 UNF-3B Ψ .51 IS 5/8-18 UNF-2B Ψ .51. CH'D SHEET ONE NOTE 2 WAS SIMILAR TO T101522 IS USED WITH RB T101544.	10/26/2015	RJC
				JAG



NOTE:

1. REF. BELL T/N: T101544.
2. USED WITH RB T101544.

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-3	2	LOCK	302/303		2
			-5	1	SPACER	302/303		3
			-7	2	LOCK	302/303		4
			-9	2	ADJUSTER	302/303		5
		B/O	-11	2	PIN	STEEL	$\emptyset$ 5/16 X 1-7/8 AIRCRAFT SPRUCE MS20392-4C53	1

DART AEROSPACE	
TITLE ADAPTER SET, MAIN & TAIL ROTOR BALANCE	
DWG NO. RB T101544	REV 2
MAT'L	DRAWN BY: SMITH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX $\pm$.005 FRACTIONS $\pm$ 1/8	HEAT TREAT
.XX $\pm$.01 ANGLES $\pm$ 5°	FINISH
.X $\pm$.1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	BELL 206, TH67
SCALE 1:2	DATE 12/4/2013
SHEET 1 OF 5	

